

Now 1

Date: Tuesday, 3/25/2008 12:49:13 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HOOP
 Job Number : 38169
 Estimate Number : 13140
 P.O. Number : Part Number : D37251
 This Issue : 3/25/2008 S.O. No. : Drawing Number : D3725 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : / / Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : 37626 Material :
 Written By : Due Date : 3/27/2008 Qty: 10 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A 08-01-30 new issue DD verified by:EC
 Est Rev:B 08-02-26 rev.A as per ecn 1139 DD verified by:

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M304B0625X3000 304 BAR .625 X 3.00



Comment: Qty.: 0.4375 f(s)/Unit Total : 4.3754 f(s)
 304 stainless steel bar .625"x 3.00"
 (M304B0625X3000)
 Batch: 107078 IB 8-3-25

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3725
 Dwg Rev: A
 Prog Rev: A

IB 8-3-25

11

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-3-25

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

C 08/03/06 (FLU)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Make chamfer by hand as per dwg D3725

2- Deburr

IB 8-3-26

FF 08-03-26 11

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOP

Job Number: 38169

Part Number: D37251

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/03/26 (11)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS 7

Pl 08-03-26 (11)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/03/27

Job Completion



mf 08-03-27

W

(11)

Dart Aerospace Ltd

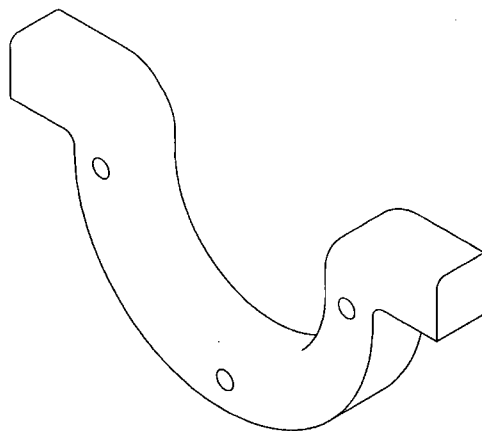
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries



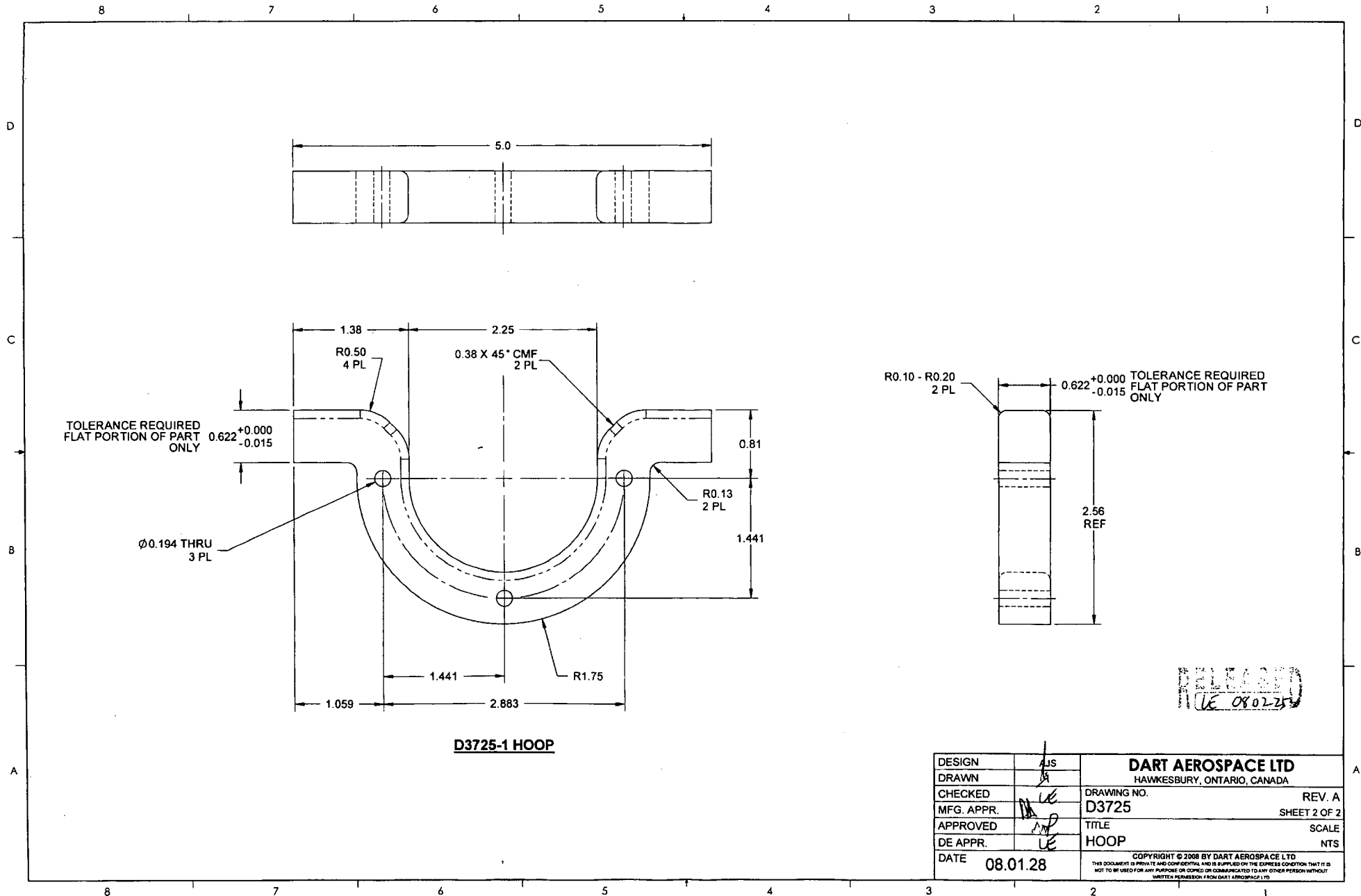
D3725-1 HOOP

RELEASED
16 08-02-28

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
(REF. DART SPEC M304B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.80 lbs

Handwritten: 30169

| | | | | | |
|------------|--|---|--|---|----------|
| A | | INITIAL RELEASE | | AJS | 08.01.28 |
| REV. | | DESCRIPTION | | BY | DATE |
| DESIGN | | AJS | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | AJS | | DRAWING NO. REV. A | |
| CHECKED | | AJS | | D3725 SHEET 1 OF 2 | |
| MFG. APPR. | | AJS | | TITLE SCALE | |
| APPROVED | | AJS | | HOOP NTS | |
| DE APPR. | | AJS | | DATE 08.01.28 | |
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RELEASED
LE 080225

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|---|-----|--|--------------|
| DESIGN | AJS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | LE | | |
| CHECKED | LE | DRAWING NO. D3725 | REV. A |
| MFG. APPR. | LE | SHEET 2 OF 2 | |
| APPROVED | LE | TITLE HOOP | SCALE NTS |
| DE APPR. | LE | DATE 08.01.28 | |
| DATE 08.01.28 | | | |
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